

Digital Media Fab Lab – Recommended Material Speeds & Pressures

*Speeds and pressures are compatible with the Summa Cut D75 Cutter, and may vary depending on the sharpness of the blade.

Orafol Oracal 631 Exhibition Cal Vinyl - Matte

Standard Cutter Blade

Tool Speed **8 mm/sec**

Pressure **80 – 90 g**

Quality Setting: Standard

Copper Foil Tape

Standard Cutter Blade

Speed **.05 mm/sec**

Pressure **50 g**

Quality Setting: Low

Pen

Fine Tip Marker Pen

Speed **8 mm/sec**

Pressure **> 80 g**

Quality Setting: Standard